## Generator blade bolts broken



How does accident affect a generator?

Visual inspections were taken on the generator parts especially on the fan blades and the effect of accident on them was studied. Three kinds of blades were found in the turbine casing after the accident: fractured blades, cracked blades and un-cracked blades.

What is the failure analysis of a generator rotor fan blade?

The failure analysis of a generator rotor fan blade was investigated by mechanical analysis and metallurgical examination of fracture surface. Fracture took place at the airfoil root, surface examination showed that the blade had cracked by a high cycle fatigue mechanism. However, there was no evidence of material defect.

How many blades were fractured during a generator overhaul?

Initial investigation pointed out that three bladeswere fractured and several others were cracked just about 11 hours after resuming operation following the last major overhaul, causing extensive damage to the generator unit specially the stator windings.

Can a cooling fan blade be fractured?

Since fracture in cooling fan blades has been occurred five timesin our case study,in this research,the emphasis has been placed on failure analysis and preventing methods from the fracture in this generator's fan blades.

Are gas turbine fan blades broken?

Failure report for gas turbine fan blades,1997]. Metallurgical and structural analyses on the failed blades have not shown any microstructure degradation. Studies on the ruptured surfaces using scanning electron microscope (SEM) have shown that fracture has been happened as a results of high cycle fatigue (hcf).

When do gas turbine blades fail?

All of these failures have been happened after the first operation of gas turbine or at the early after operation 100 h after gas turbine repairs [Alsthom Company. Failure report for gas turbine fan blades, 1997]. Metallurgical and structural analyses on the failed blades have not shown any microstructure degradation.

In some cases, fracture of blades causes a short circuit between rotor and stator and consequently generator explosion and financial problems. The fracture of cooling fan blades has occurred...

Seven large blades (of 10 m in length) are concentrically attached to the center of the rotor hub. A pair of saddle-like aluminum receptors (upper and lower) support the blades in ...

Longer blades sweep a larger area, capturing more energy. However, for residential turbines, there's a balance to be struck. Blades that are too long may pose practical challenges and safety concerns. Typically, ...

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When the blade root bolts are non-loosened, the coordinates of the center of gravity of the blade root bolt group are (0, 0), O and the number of bolts is n s. The equivalent point E of the blade ...

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The diesel generator set believes that this may be due to the vibration of the fan blades of the diesel generator set, resulting in loose rivets between the blades and the fan blade hub. The fastening screws of the fan ...

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Failure report for gas turbine fan blades, 1997]. Metallurgical and structural analyses on the failed blades have not shown any microstructure degradation. Studies on the ruptured surfaces using ...

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